

Declaration of Performance

Year of issue	Serial number	Rev.
2014	03	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.


The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique identifier type	VESTAS ID: Top – 75990031 Tower type: TOW V112/230V/3MW/50HZ
2.2	Type designation	Segment of WKT
2.3	Intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking


1672 SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14 1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1 VESTAS tower section <u>Tolerance of form dimensions:</u> TPS 900873, EN 13920 <u>Weldability:</u> Steel S355J0, S235JR acc EN 10025-2 and S355NL acc EN 10025-3 <u>Brittle fracture:</u> 27J at 0°C, 27J at +20°C, acc EN 10025-3 <u>Reaction to fire:</u> NPD <u>Release of cadmium:</u> NPD <u>Radioactivity emissions:</u> NPD <u>Durability:</u> Surface given surface protection according to customers specification 0001-4570.R1 <u>Construction characteristics:</u> <u>Design:</u> processed by customer <u>Production:</u> In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.

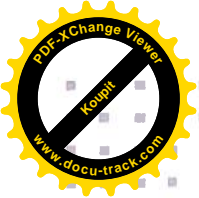
Chrudim 4.8.2014

Ing. Lukáš Bakeš QM & FPCM

 SIAG CZ, s.r.o. 

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Tel.: +420 469 777 100 Fax: +420 469 777 198
siagcz@siag-group.com www.siag-group.com
IČO: 471 24 539 DIČ: CZ47124539

6AF005_LBa_20130701_Declaration of Performance



Declaration of Performance

Year of issue	Serial number	Rev.
2014	04	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.


The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique identifier type	VESTAS ID: B – 75990037 – 2MW/MK7.3/50HZ; M1 RED – 75990394 – 2MW/V90/50HZ; M2 – 75990039 – 2MW/MK7.3/50HZ; TOP – 75990040 – 2MW/MK7.3/50HZ; B – 75990071 – V112/3MW/230V/50HZ; M1 – 75990072 – V112/3MW/230V/50HZ; M2 – 75990073 – V112/3MW/230V/50HZ Tower type: TOW V112/230V/3MW/50HZ + 2MW/MK7.3/50HZ
2.2	Type designation	Segment of WKT
2.3	Intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking


1672
SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14
1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1
VESTAS tower section
<p>Tolerance of form dimensions: TPS 900873, EN 13920 Weldability: Steel S355J0, S355J2, S235JR, S235J0 acc EN 10025-2 and S355NL acc EN 10025-3 Brittle fracture: 27J at 0°C, 27J at -20°C, 27J at +20°C and acc EN 10025-3 Reaction to fire: NPD Release of cadmium: NPD Radioactivity emissions: NPD Durability: Surface given surface protection according to customers specification 0001-4570.R1 Construction characteristics: Design: processed by customer Production: In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.</p>

Chrudim 4.8.2014

Ing. Lukáš Bakeš QM & FPCM



SIAG CZ, s.r.o.

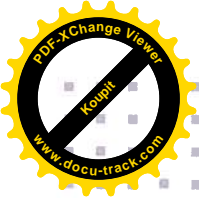


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siagcz@siag-group.com www.siag-group.com

IČO: 47124539 DIČ: CZ47124539

66AF005_LBa_20130701_Declaration of Performance



Declaration of Performance

Year of issue	Serial number	Rev.
2014	05	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.


The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique identifier type	VESTAS ID: B – 408191; M1 – 408192; M2 – 408193 ; Top – 408194 Tower type: TOW V90/230V/2MW
2.2	Type designation	Segment of WKT
2.3	Intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking


1672
SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14
1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1
VESTAS tower section
Tolerance of form dimensions: TPS 900873, EN 13920
Weldability: Steel S355J0, S235JR acc EN 10025-2 and S355NL acc EN 10025-3
Brittle fracture: 27J at 0°C, 27J at +20°C and acc EN 10025-3
Reaction to fire: NPD
Release of cadmium: NPD
Radioactivity emissions: NPD
Durability: Surface given surface protection according to customers specification 0001-4570.R1
Construction characteristics:
Design: processed by customer
Production: In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.

Chrudim 22.9.2014

Ing. Lukáš Bakeš QM & FPCM

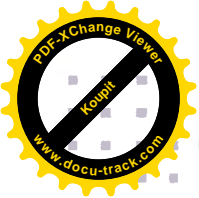


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P6AF005_LBa_20130701_Declaration of Performance



Declaration of Performance

Year of issue	Serial number	Rev.
2014	06	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.


The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique Identifier type	VESTAS ID: M1 – 75990033; M2 – 75990034; M3 – 75990035 Tower type: TOW V112/230V/3MW/50HZ
2.2	Type designation	Segment of WKT
2.3	Intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking


1672 SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14 1672-CPD-1090-1.00034.SLVHa.2012.002 EN 1090-1
VESTAS tower section TOW V112/230V/3MW/50HZ
<p>Tolerance of form dimensions: TPS 900873, EN 13920 Weldability: Steel S355J0, S355J2 acc EN 10025-2 and S355NL acc EN 10025-3 Brittle fracture: 27J at 0°C, 27J at -20°C and acc EN 10025-3 Reaction to fire: NPD Release of cadmium: NPD Radioactivity emissions: NPD Durability: Surface given surface protection according to customers specification 0001-4570.R1 Construction characteristics: Design: processed by customer Production: In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.</p>

Chrudim 22.9.2014

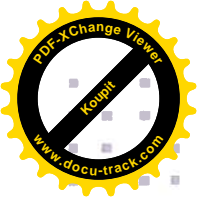
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16AF005_LBa_20130701_Declaration of Performance



Declaration of Performance

Year of issue	Serial number	Rev.
2014	07	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.


The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique identifier type	VESTAS ID: Bot – 75990049; M1 – 75990050; M2 – 75990270; M3 – 75990052; Top – 75990053 Tower type: TOW V90/230V/2MW/50HZ
2.2	Type designation	Segment of WKT
2.3	intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking


1672
SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14
1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1
VESTAS tower section TOW V90/230V/2MW/50HZ
Tolerance of form dimensions: TPS 900873, EN 13920
Weldability: Steel S355J0, S355J2, S235JR acc EN 10025-2 and S355NL acc EN 10025-3
Brittle fracture: 27J at 0°C, 27J at -20°C, 27J at +20°C and acc EN 10025-3
Reaction to fire: NPD
Release of cadmium: NPD
Radioactivity emissions: NPD
Durability: Surface given surface protection according to customers specification 0001-4570.R1
Construction characteristics:
Design: processed by customer
Production: In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.

Chrudim 25.9.2014

 SIAG CZ, s.r.o.

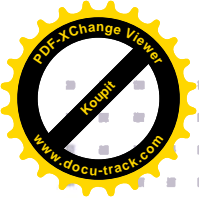
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P6AF005_LBa_20130701_Declaration of Performance

<http://www.siag.cz/certifikaty/>



Declaration of Performance

Year of issue	Serial number	Rev.
2014	08	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.

The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique identifier type	VESTAS ID: Bot – 75990062;M1 – 75990063;M2 – 75990064;Top – 75990065 Tower type: TOW V90-100/95/MK7C
2.2	Type designation	Segment of WKT
2.3	Intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking

1672 SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14 1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1 VESTAS tower section TOW V90-100/95/MK7C Tolerance of form dimensions: TPS 900873, EN 13920 Weldability: Steel S355J0, S355J2, S235JR acc EN 10025-2 and S355NL acc EN 10025-3 Brittle fracture: 27J at 0°C, 27J at -20°C, 27J at +20°C and acc EN 10025-3 Reaction to fire: NPD Release of cadmium: NPD Radioactivity emissions: NPD Durability: Surface given surface protection according to customers specification 0001-4570.R1 Construction characteristics: Design: processed by customer Production: In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.

Chrudim 26.9.2014

Ing. Lukáš Bakeš QM & FPCM

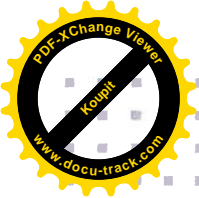
<http://www.siag.cz/certifikaty/>

SIAG CZ, s.r.o.

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IČO: 47124539 DIČ: CZ47124539

19

005_LBa_20130701_Declaration of Performance



Declaration of Performance

Year of issue	Serial number	Rev.
2014	09	0

1. Manufacturer's declaration

The manufacturer confirms that the product's properties meet the basic requirements of the technical regulations applicable to it, that under the normal conditions of usage designated by the manufacturer or importer it is safe and that he has taken measures to safeguard the compliance of all of the marketed products with the technical documentation and with the essential requirements. All inspection and verification work has been carried out on the product in accordance with the internal factory production control system.


The characteristics of the product referred to in point 2.1 and 2.2 are in conformity with the characteristics referred to in point 3.

This Declaration shall be issued under the sole responsibility of the manufacturer referred to in point 2.4.

2. Identification data

2.1	Unique identifier type	VESTAS ID: Bot – 408195; M1 – 408196; M2 – 75990268; M3 – 408198; Top – 408132 Tower type: TOW V112/230V/3MW/50HZ
2.2	Type designation	Segment of WKT
2.3	Intended use	Steel section designated for building of wind tower
2.4	Manufacturer	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System for assessing and verifying stability of the properties	2+
2.6	Notified body	NB No.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Certificate of factory production control system	No.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Basic characteristics and CE marking


1672 SIAG CZ s.r.o., Průmyslová 307, Chrudim, CZ-53701, Bus. Reg. No.: 471 24 539
14 1672-CPD-1090-1.00034.SLVHa.2012.002 EN 1090-1
VESTAS tower section TOW V112/230V/3MW/50HZ Tolerance of form dimensions: TPS 900873, EN 13920 Weldability: Steel S355J0, S235JR acc EN 10025-2 and S420, S355NL acc EN 10025-3 Brittle fracture: 27J at 0°C, 27J at +20°C and acc EN 10025-3 Reaction to fire: NPD Release of cadmium: NPD Radioactivity emissions: NPD Durability: Surface given surface protection according to customers specification 0001-4570.R1 Construction characteristics: Design: processed by customer Production: In accordance with drawings and customers specifications and EN 1090-2, execution class EXC3.

Chrudim 26.9.2014

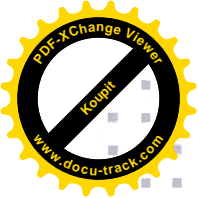
Ing. Lukáš Bakeš QM & FPCM

<http://www.siag.cz/certifikaty/>



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IČO: 47124539 DIČ: CZ47124539

005_LBa_20130701_Declaration of Performance



Erklärung zu Eigenschaften

Ausstellungsjahr	Lfd. Nummer	Rev.
2014	10	0

1. Erklärung des Herstellers

Der Hersteller bestätigt, dass die Eigenschaften des Produktes die grundlegenden Anforderungen der sich darauf beziehenden technischen Vorschriften erfüllen, dass das Produkt unter den Bedingungen der üblichen, durch den Hersteller oder Importeur bestimmten Nutzung sicher ist und dass er Maßnahmen getroffen hat, mit denen er die Übereinstimmung aller auf den Markt gebrachten Produkte mit der technischen Dokumentation und mit den grundlegenden Anforderungen sicherstellt. Am Produkt wurden sämtliche Kontroll- und Prüfungsarbeiten im Einklang mit dem unternehmensinternen Produktionsmanagementsystem durchgeführt.

Die Eigenschaften des Produkts, das in Punkt 2.1 und 2.2 aufgeführt ist, sind in Einklang mit den Eigenschaften, die in Punkt 3 aufgeführt sind. Diese Erklärung wird auf ausschließliche Haftung des in Punkt 2.4 aufgeführten Herstellers ausgestellt.

2. Identifikationsangaben

2.1	Einzigartiger Identifikationscode des Typs	Typ WKT: 92-2.2-123 IEC3a DIBt2 Zeichnung Nr.: 91-0254-0-000-2; S1: 27-0001-1-902-20; S2: 27-0001-2-902-20; S3: 27-0001-3-902-20; S4: 27-0001-4-902-20; S5: 27-0001-5-902-20; S6: 27-0001-6-902-20
2.2	Typenbezeichnung	Windkrafttürme 92-2.2-123 IEC3a DIBt2
2.3	Beabsichtigte Verwendung	Stahlurm die Windkraftanlage nach genannte Art
2.4	Hersteller	SIAG CZ s. r. o. Průmyslová 307, CZ – 53701 Chrudim, iČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 siagcz@siag-group.com
2.5	System zur Beurteilung und Überprüfung der Beständigkeit der Eigenschaften	2+
2.6	Mitgeteiltes Subjekt	NB č.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Zertifikat für das Produktionsmanagementsystem	č.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Grundcharakteristika und Bezeichnung CE

1672
SIAG CZ s.r.o., Průmyslová 307, Chrudim CZ-53701, iČ: 471 24 539
14
1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1
Segment Windkrafttürme e.n.o. 92-2.2-123 IEC3a DIBt2
<p><u>Toleranzen und geometrische Daten:</u> EN 1090-2; spec. 100128200 <u>Schweißbarkeit:</u> Stahl S355JR, J0, J2 nach EN 10025-2; S355NL nach EN 10025-3 <u>Sprödebruch:</u> 27J bei -20°C; 27J bei 0°C; 27J bei 20°C und nach EN 10025-3 <u>Reaktion auf Feuer:</u> NPD <u>Freisetzung von Cadmium:</u> NPD <u>Radioaktivitätsemission:</u> NPD <u>Beständigkeit:</u> Oberfläche nach EN 1090-2 vorbereitet, Oberflächenbehandlung Stufe P3. Oberfläche mit Oberflächenschutz nach EN ISO 12944 versehen, Details siehe Spezifikation eno_wtg_spec_corrosion_protection_en_rev2 <u>Konstruktionscharakteristika:</u> <u>Entwurf:</u> erstellt durch den Auftraggeber <u>Herstellung:</u> Nach Zeichnungen, der Bauteilspezifikation und EN 1090-2, Ausführungsklasse EXC3.</p>

Chrudim 3.11.2014

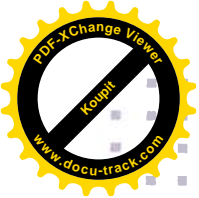
Ing. Lukáš Bakeš QM & FPCM

<http://www.siag.cz/certifikaty/>



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 iČ: 47124539 DIČ: CZ47124539

P6AF005_LBa_20130701_Prohlášení o vlastnostech



Erklärung zu Eigenschaften

Ausstellungsjahr	Lfd. Nummer	Rev.
2014	11	0

1. Erklärung des Herstellers

Der Hersteller bestätigt, dass die Eigenschaften des Produktes die grundlegenden Anforderungen der sich darauf beziehenden technischen Vorschriften erfüllen, dass das Produkt unter den Bedingungen der üblichen, durch den Hersteller oder Importeur bestimmten Nutzung sicher ist und dass er Maßnahmen getroffen hat, mit denen er die Übereinstimmung aller auf den Markt gebrachten Produkte mit der technischen Dokumentation und mit den grundlegenden Anforderungen sicherstellt. Am Produkt wurden sämtliche Kontroll- und Prüfungsarbeiten im Einklang mit dem unternehmensinternen Produktionsmanagementsystem durchgeführt.

Die Eigenschaften des Produkts, das in Punkt 2.1 und 2.2 aufgeführt ist, sind in Einklang mit den Eigenschaften, die in Punkt 3 aufgeführt sind. Diese Erklärung wird auf ausschließliche Haftung des in Punkt 2.4 aufgeführten Herstellers ausgestellt.

2. Identifikationsangaben

2.1	Einzigartiger Identifikationscode des Typs	Typ WKT: SENVION MM100 – 100m ITS Zeichnung Nr.: S1: 101-S001-00204-R1; S2: 102-S001-00453-R0; S3: 103-S001-00221-R1; S4: 104-S001-00255-R1
2.2	Typenbezeichnung	Windkrafttürme MM100 – 100m ITS
2.3	Beabsichtigte Verwendung	Stahlturm die Windkraftanlage nach genannte Art
2.4	Hersteller	SIAG CZ s. r. o. Průmyslová 307; CZ – 53701 Chrudim, IČ: 471 24 539 tel.: +420 469 777 100 fax: +420 469 777 198 slagcz@siag-group.com
2.5	System zur Beurteilung und Überprüfung der Beständigkeit der Eigenschaften	2+
2.6	Mitgeteiltes Subjekt	NB č.1672, SLV Hannover, Am Lindener Hafen 1, 30453 Hannover
2.7	Zertifikat für das Produktionsmanagementsystem	č.1672-CPD-1090-1.00034.SLVHa.2012.002

3. Grundcharakteristika und Bezeichnung CE

1672
SIAG CZ s.r.o., Průmyslová 307, Chrudim CZ-53701, IČ: 471 24 539
14
1672-CPD-1090-1.00034.SLVHa.2012.002
EN 1090-1
Segment Windkrafttürme SENVION MM100 – 100m ITS
<p><u>Toleranzen und geometrische Daten:</u> ISO 13920-A <u>Schweißbarkeit:</u> Stahl S355J2 nach EN 10025-2; S355NL nach EN 10025-3 <u>Sprödebruch:</u> 27J bei -20°C und nach EN 10025-3 <u>Reaktion auf Feuer:</u> NPD <u>Freisetzung von Cadmium:</u> NPD <u>Radioaktivitätsemission:</u> NPD <u>Beständigkeit:</u> Oberfläche nach EN 1090-2 vorbereitet, Oberflächenbehandlung Stufe P2. Oberfläche mit Oberflächenschutz nach EN ISO 12944 versehen, Details siehe Spezifikation V-1.1-GP.00.05-A-J <u>Konstruktionscharakteristika:</u> <u>Entwurf:</u> erstellt durch den Auftraggeber <u>Herstellung:</u> Nach Zeichnungen, der Bauteilspezifikation und EN 1090-2, Ausführungsklasse EXC3.</p>

Chrudim 28.11.2014

Ing. Lukáš Bakeš QM & FPCM

<http://www.siag.cz/certifikaty/>



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